NOTES:

- 1. MATERIAL: -1 DEFLECTOR ASSEMBLY: MAKE FROM 206SD-100-10 (LH) DEFLECTOR. -2 DEFLECTOR ASSEMBLY: MAKE FROM 206SD-100-11 (RH) DEFLECTOR.
- 2. ADHERE ESOO140-4 TO DEFLECTOR AS FOLLOWS:
 - A. PRE-FIT PARTS TO DEFLECTOR. RELIEF CUTS IN LEGS OF EDGE TRIM PERMISSIBLE.
 - B. CLEAN SURFACE OF DEFLECTOR WITH ISOPROPYL ALCOHOL.
 - C. BOND USING PERMATEX QUICK GELL # 81778 OR EQUIVALENT CYANOACRYLATE ESTER ADHESIVE.
- 3. REFER TO MASTER MOLD FOR CONTOURS AND DIMENSIONS NOT SHOWN.
- 4. -1 ASSEMBLY IS EQUIVALENT TO 206-064-226-1(BHT),
 - -2 ASSEMBLY IS EQUIVALENT TO 206-064-226-2(BHT).
- 5. PERMISSIBLE TO REMOVE MATERIAL FROM FLANGES TO PRODUCE SMOOTH EVEN SURFACE. MAINTAIN FLANGE THICKNESS REQUIREMENT.
- 6. ADHERE ES00130-1 TO DEFLECTOR AS FOLLOWS:
 - A. CLEAN SURFACE OF DEFLECTOR WITH ISOPROPYL ALCOHOL
 - B. ROUGHEN SURFACE OF CHAFE SEAL WITH 80 GRIT SAND PAPER OR EQUIVALENT.
 - C. BOND USING 3M WEATHERSTRIP ADHESIVE OR EQUIVALENT

∕7∖MUST MAINTAIN MINIMUM REQUIREMENTS PER NOTES 8, 9. DRILL HOLES AT MASTER MOLD INDENTATION MARKS. (REF. SHEET 3 FOR MASTER MOLD P/N.)

/8\ MINIMUM ILLUSTRATED MATERIAL AT THIS LOCATION 0.200 INCH.

/9% MINIMUM ILLUSTRATED MATERIAL AT THIS LOCATION 0,273 INCH.

/10, fit to cowl and trim -10, -11 components. Allow 0.10 inch CLEARANCE FOR SEAL INSTALLATION.

I	SHT	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
	1,2	Α		10/15/85	ADDED -26 DOUBLER, .15 WAS .10 FLANGE THICKNESS, 0.12 WAS .07, ADDED HOLE CALLOUTS, ADDED NOTE 6.		NS	LS
	1,2	В		01/10/86	🖒 WAS "ADD 2 ADDITIONAL LAYERS OF GLASS IN THIS AREA". ADDED 2 OZ GLASS MAT.		NS	LS
ı	1,2	С			ADDED ⚠, DEL 3 HOLES IN -23 AREA		REB	LS
•	1-3	D		01/29/07	3 MOVED TO SH2 5 4 3 2 WERE 1654. ADDED 1; 234 5 6 WERE 12345. ADDED LAYUP DETAIL, VIBRO-ETCH, ALT. MAT'L, -26 DOUBLER, DIM 1.10, MASTER MOLD, "REF" TO ALL HOLES, & 1. A-A WAS ON SH1, ES00130-1 WAS 18", ES00130-1 WAS N-27 CHAFE SEAL. ADDED VENDOR P/N's.	7	REB	LS
	1		1	09/02/08	0.18 Ф WAS 26 IN.		REB	LS
	1,2,3		2	07/28/11	0.37(REF) WAS 0.43(REF), FWD FLANGE DIMS REVISED TO ALLOW HISTORICAL ACTUAL RANGE	REB	REB	CEH
	1,2,3		3	06/01/2012	MOVED EDGE DISTANCE SPECS TO NOTES 8, 9. PLACED NOTE 10 ON SHT. 1, ADDED 90° ANGLE & TRIM RADII	REB	REB	LS
	1,3	E		05/21/2015	UPDATED SUGGESTED VENDOR ON -10, CHANGED GLASS CLOTH WAS "3 LAYERS OF 7.3 OZ GLASS CLOTH" AND CHANGED GLASS MAT WAS "1 LAYER OF 1.5 OZ GLASS MAT". REMOVED DOUBLER FROM PARTS LIST TO MATCH DWG.	PDM		

BOM: NOTE: # INDICATES SQUARE FEET

<u> </u>	17 in. 1	17 in. ES00140-4 EXTRUSION RUBBER							
 			ES00130-1	NEOPRENE RUBBER					
	1		206SD-100-11	(RH) DEFLECTOR					
		1	206SD-100-10	(LH) DEFLECTOR					
	-2 ASSY A	-1 ASSY	PART NUMBER	PART NUMBER DESCRIPTION					
	QTY.	QTY.	Paravion® Inc. TITLE				DR	DRAWING NO.	
	√Technology ^{me.}	SNOW DEFLECTOR			20	206SD-100			
	DIMENSIONS IN INCHES	ASSEMBLY							
			TOLERANCES EXCEPT	DRAWN AI			DATE	REV	ECO
	WHERE NOTED: $X = \pm .1$	BY RHSM F	BY I	BY	09/29/93	_			
-CONFIDENTIAL INFORMATION			$.XX = \pm .05$	TATISIVI	VLD L		33/ 23/ 33	Ε	
THE INFORMATION AND DATA CONTAINED HEREI	1 0000	ото	$.XXX = \pm .010$	<u> </u>			DD 4 77774		
IS PROPRIETARY AND IS SUBMITTED IN CONFIDENCE	E;		$ANGLES = \pm 1^{\circ}$	D	O NOT S	CALE	DRAWING	SHE	EET
AND SHALL NOT BE DISCLOSED, USED OR DUPLICATE: FOR ANY PURPOSE WHATSOEVER WITHOUT THE PRIOR WRITTEN PERMISSION OF PARAVION TECHNOLOGY, INC.	r N/	/C	THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A	© 2008 PAF PARAVI⊡N I PARAVI⊡N 1	IS A TRAD	EMARK	OF	1 C)F 3



